

CIGARETTE SPECIFICATION

STOCKTON STREET
BIG MONEY LIGHTS 100 MENTHOL SP
BRAND CODE-FBK1 (STD)

EFFECTIVE DATE: 03/18/91
STANDARD PRODUCTION

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 68.0	MM	FIELD MENTHOL	: 55	MG/CIGT	.50 - .60
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.T.D.	: 5.10	IN. H2O	FRESH MENTHOL	: 65	MG/CIGT	.60 - .70
DILUTION TARGET	: 27.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT DGRNL EC-436 12-215-B LASER PERF.
REPLACE WITH : 72MM X 3500M WHT DGRNL KC-265M2 12-016-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
FULLER WB-3902U PVA 61-1144-A

STD. FILLER - PACK O.V.: ABBH1 - 13.00% BASIC MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A
REPLACE WITH : 27.00MM X 6700M 27CU/0.6% (100% WOOD) 10-373-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
MARLBORO BLACK #1-376 (MARK 8) 60-906-A
MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPG PAPER BASE SHEET AND BOBBIN METERAGE CHANGED
FROM EC-436/3200M (PM CODE 12-215-B) TO KC-265MP/
3500M (PM CODE 12-016-A) ON A USE UP & REPLACE
BASIS, NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : A. M. MILBURN
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APPROVED BY: *E.R. Wattle*

SUPERCEDES SPECIFICATION DATED: 12/12/90

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